

SWAN

2023.10 Mass production inspection

Jung

Model Name: BFX-UA300

Document Version: ALT_STB_MP_CSMTINS_001

Issued Date: 2023.11.08



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Document History

Version	Editor	Date	Updates
001	Jung sun choul	2023.11.08	initial version

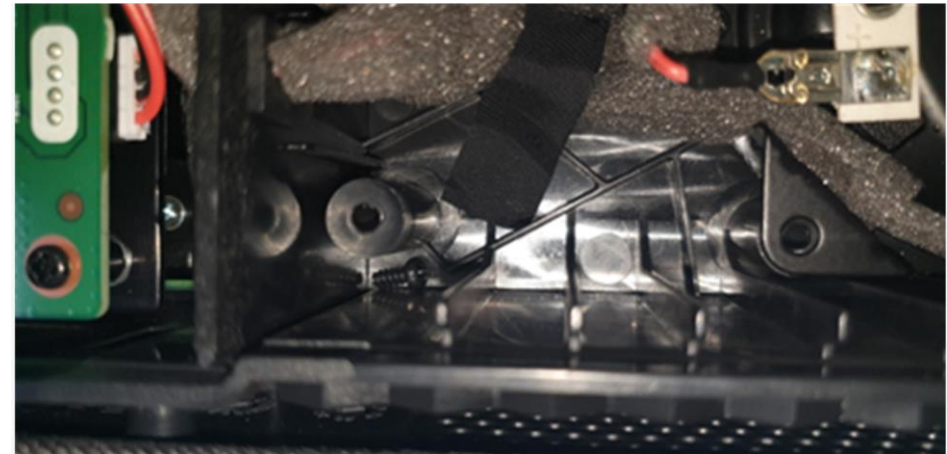
- SKB incoming inspection
 - Inspection lot : BFX-UA300 MP delivered on 2023.10
 - Date : 2023.10.25 ~2023.010.31
 - 2149695001202303013001 ~ 2149695001202303020000
 - Location : [SK networks warehouse](#), Anseong, Korea.
- Overall inspection result
 - Pass
- Defect Total
 - Critical
 - N/A
 - Major
 - Screw inside * 1pcs
 - Minor
 - Top cover scratch * 1pcs
 - HDMI cable NG * 2pcs
 - No TV screen
 - Cable scratch

Definition*

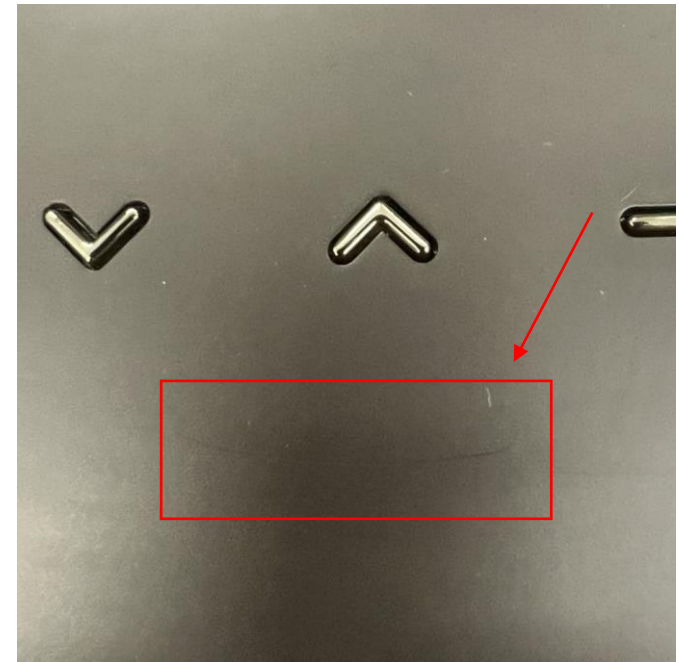
- Critical : The **defect related to product functions**
- Major : The defect is no effect on the product functions. But **visually defect**. (i.g cosmetic damaged.)
- Minor : The defect is no effect on the product functions, no visually defect. But **need improvement**

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- Screw inside
 - Issue grade : Major
 - Symptom : screw is inside the housing
 - Defect unit Q'ty : 1 / 316pcs
 - S/N : 21496950012023014039
- ALT initial review
 - Visual check : No found abnormal.
- ALT Action
 - Remove the screw
- Action item
 - FXN should be submit 8D report
 - Check this unit speaker test result.
 - Provide the preventive action

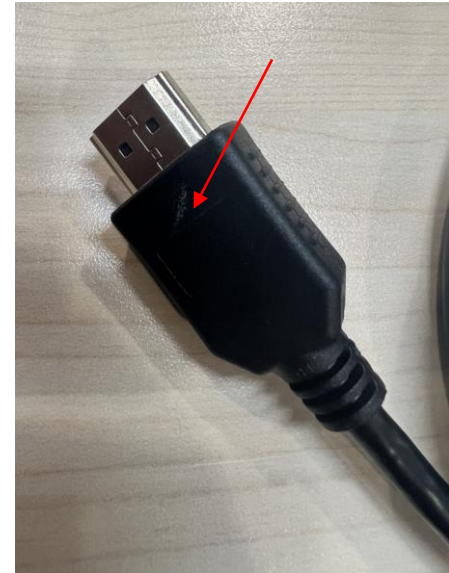


- Top cover scratch
 - Issue grade : Minor
 - Symptom : Scratch
 - Defect unit Q'ty : 1/ 316pcs
 - S/N : 21496950012023014011
- ALT initial review
 - Visual check : found abnormal.
- ALT Action
 - Replace the Top housing
- Action item
 - FXN should be submit 8D report
 - Update the inspection criteria : IQC/PQC
 - Provide the preventive action



- Issue grade : Minor
 - Defect unit Q'ty : 2 pcs / 316 pcs
- Symptom
 - HDMI Cable – No TV screen
- ALT initial review
 - Visual check : No found abnormal.
 - Function check : NG
 - TV (LG, 49UF6800) : No HDMI screen
 - TV (Samsung, UN50JU6800F) : No HDMI screen
- ALT Action
 - Replace the HDMI Cable
- Action item
 - FXN should be submit FA report and vender FA report
 - Provide the preventive action

- Symptom
 - HDMI Cable scratch
- ALT initial review
 - Visual check :NG
- ALT Action
 - Replace the HDMI Cable
- Action item
 - FXN should be submit FA report and vender FA report
 - Provide the preventive action



Thank you.

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